



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3078-041
Job Sheet 175678



Part No: D3078-041

Job Qty: 10 ea

Part Name: Step Assembly, Hi Short LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 7/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.11.12 NEW ISSUE DD VERF:JLM IPP REV:B 16.03.15 DWG REV.B DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/3/18	0.00	0.00	Start Up Large Fab-4		D.M.L 18/6/18
110	Large Fab	10 pcs		7/3/18	0.00	10.10	Large Fab 8		D.M.L 18/6/18
120	QC	10 pcs		7/3/18	0.00	0.00	QC6		CPL
130	Large Fab	10 pcs		7/4/18	0.00	10.10	Large Fab 2		CPL
140	QC	10 pcs		7/4/18	0.00	0.00	QC9		18-06-12
150	QC	10 pcs		7/4/18	0.00	0.00	QC5		18-06-12
160	HandFinish	10 pcs		7/4/18	0.00	1.17	HandFinish1		SA 18-06-13
170	QC	10 pcs		7/4/18	0.00	0.00	QC7-2		CPL
200	Large Fab	10 pcs		7/4/18	0.00	10.10	Large Fab 2		CL 18.6.20
210	QC	10 pcs		7/4/18	0.00	0.00	QC10		18-06-21
220	QC	10 pcs		7/4/18	0.00	0.00	QC5		18-06-21
240	HandFinish	10 pcs		7/4/18	0.00	1.17	HandFinish6		BEB 18-06-25
250	Powdercoat	10 pcs		7/4/18	0.00	2.28	Powdercoat1		18-06-26
260	HandFinish	10 pcs		7/5/18	0.00	1.17	HandFinish3		18-06-29
270	QC	10 pcs		7/5/18	0.00	0.00	QC3		38 DAS
290	Packaging	10 pcs		7/5/18	0.00	0.00	Packaging3-1		9-88 28
300	QC21-SA	10 Ea		7/5/18	0.00	0.00	QC21		21 9-89

Part Op 110 - 1-Cut D2622-120 extrusion to 59.75" long as per Dwg D3078

Descriptions: 130 - 1-Bevel end for welding FWD ONLY

200 - 1- Rivet Leg Assembly as per Dwg D3078.

250 - START TIME: 2:00 CUT: 3:00 FINISH: 2:00 - M.B8839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion 3075037	5 Ea (.5 ea)	90-Start up Operation	5046116
D3067-1	End Plate	20 Ea (2 ea)	130-Large Fab	5070370
D3219-3	Plate	20 Ea (2 ea)	130-Large Fab	5077386
D3065-041	Step Leg Assembly	10 Ea (1 ea)	200-Large Fab	5081932
D3066-1	Spacer	20 Ea (2 ea)	200-Large Fab	5077435
MS20600-AD4W4	Rivet	160 Ea (16 ea)	200-Large Fab	5041171

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	5	195	0
130-Large Fab	D3067-1	20	67	0
	D3219-3	20	11	0
200-Large Fab	D3065-041	10	5	0
	D3066-1	20	60	0
	MS20600-AD4W4	160	1,475	0
Part Specifications				
Specifications could not be found.				

Plex 4/10/18 9:05 AM Dart.lajeunesse.marie



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Container No: S078779



Part: D3078-041

Job No: 175678

Serial No/Batch: S078779

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18

Master Unit 003968



Job No 175678

OPP: BCU Large Fab